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- 1: Take original speed adjuster pot out of drive.
- 2: Drill hole in drive lid out to $\frac{1}{2}$ " OD so that the 2X595 Switchdhn will fit.
- 3: Take the back cover off and use it as a template to drill holes in the switch cover or switch bracket.
- 4: Discard original cover, and use original mounting screws to attach drive to the switch bracket.
- 5: Feed power cord through lower knock out being sure to the metal strain reliefs in the hole.
- 6: Feed motor leads and foot pedal leads through upper knock out. Do not tighten strain reliefs until wiring is complete.
- 7: Put ring terminals on BLACK & WHITE wire from motor being sure to add a 4" jumper wire in each crimp ferrel before crimping.
- 8: When wiring is complete pull up slack and then tighten strain reliefs.