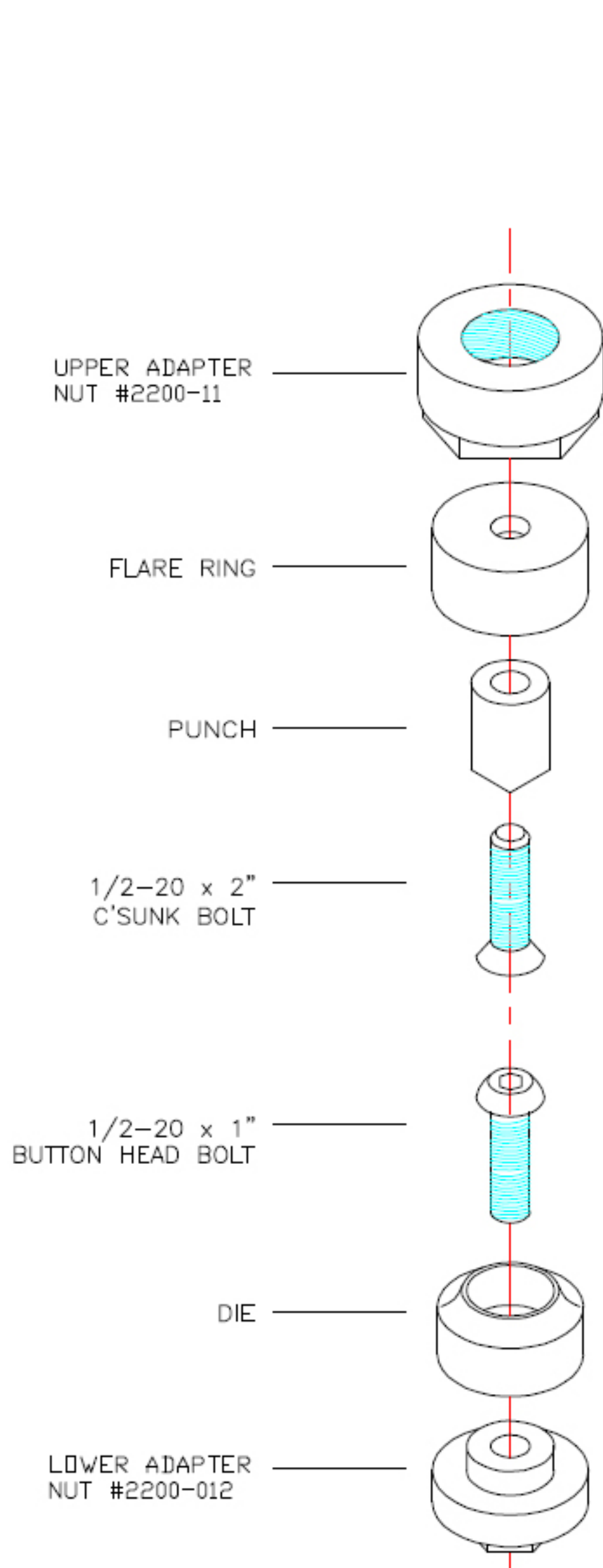
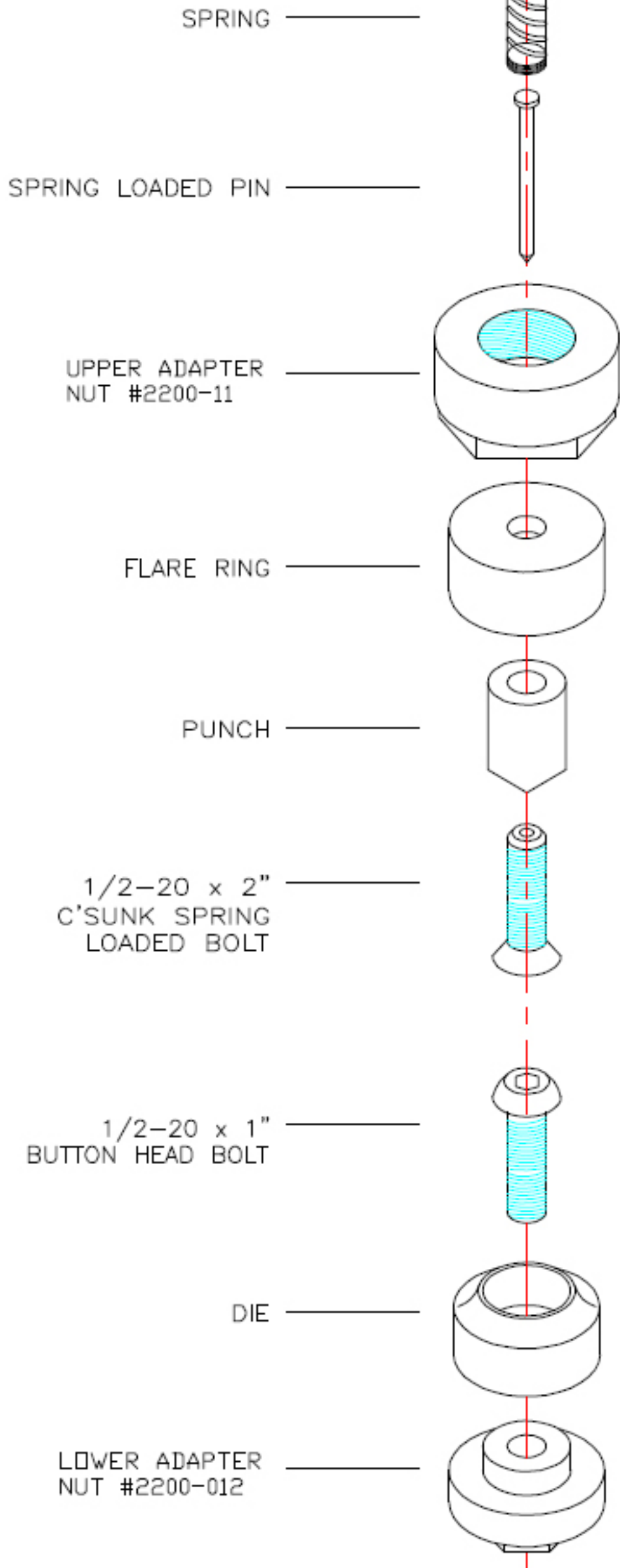


PUNCH AND FLARE  
ASSEMBLY WITH  
SPRING LOADED  
CENTER

PUNCH AND FLARE  
ASSEMBLY WITH OUT  
SPRING LOADED  
CENTER



rev. 2-23-2003